

STAINLESS STEEL EXPANDING COLLETS

COLLET PINS



In hole from: .495" - .504" / 12.57mm - 12.80mm

Fixture hole should be bottomed at .615" - .620" deep/ 15.62mm - 15.75mm

Model: ECP500
Diameter: 1/2"
Length: 1.22"

Model: ECPM12
Diameter: 12mm
Length: 31mm

COLLET SLEEVES - converts 1/2" (ECP500) to larger diameter



Model: ECS625
Diameter: 5/8"
Length: .60"

Model: ECS750
Diameter: 3/4"
Length: .60"

In hole from:
.62" - .629"

In hole from:
.745" - .754"

MANDREL PIN



Model: ECM500
Diameter: 1/2"
Length: 2.63"

In hole from:
.495" - .504"

COLLET BASE



Model : ECB500
Diameter: 1/2"
Length: .94"

In hole from:
.495" - .504"

Collet should be fully engaged in holes for best results.
Torque Setting: 80 IN- LB , torque wrench Model:TR80 is recommended

APPLICATIONS:

GRINDING

4 & 5 AXIS

PALLETIZING

WIRE EDM

SINKER EDM

HARD MILLING

CONVENTIONAL
MACHINING

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