

## **Koch Stainless Steel Scroll Chuck**

This stainless steel chuck is suitable for applications with low requirements of clamping force.

### **Cleaning & Lubrication**

This chuck must be cleaned and lubricated regularly. A white lithium based lubricant is suitable for most applications. If used in a vacuum a PTFE based lubricant is suitable.

### **Jaw Removal**

Follow numbers on chuck face when removing jaws. Turn clamping ring counter clockwise until #3 jaw is removable. Continue turning ring until jaw #2 & #1 are free.

### **Jaw Install**

Numbers on OD face of jaws need to correspond with numbers on chuck face. Turn clamping ring clockwise until jaw at location #1 engages. Continue turning ring until location #2 & #3 are engaged. Close jaws fully to verify engagement is correct.